

Integrated Power Plant Monitoring & Analysis System (iPMA)

June 2020

THALAMUS[®]

3 (주) 쓰리아이씨

Patent Registered

✓ Patent Title:

Integrated Monitoring & Analysis System for Power Generation and Transmission System

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특허권자 Patantan

특허증

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CERTIFICATE OF PATENT

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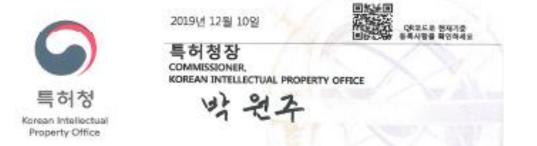
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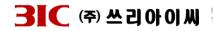
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위의 발명은 「특허법」에 따라 특허등록원부에 등록되었음을 증명합니다.

This is to certify that, in accordance with the Patent Act, a patent for the invention has been registered at the Korean Intellectual Property Office.







- 1. iPMA Overview
- 2. iPMA Configuration

3. Platform based

3.1 THALAMUS main features

3.2 THALAMUS Data Visualization (Widgets & Dashboards, Charts)

4. Applications

4.1 Power Quality Status Monitoring (tPQM)

- 4.2 Disturbance Direction (tDDR)
- 4.3 Power Quality Correlations Analysis (tPCA)
- 4.4 GF Result Analysis (tGFA)
- 4.5 AGC Result Analysis (tAGC)
- 4.6 Vibration Monitoring & Analysis (tVMA)



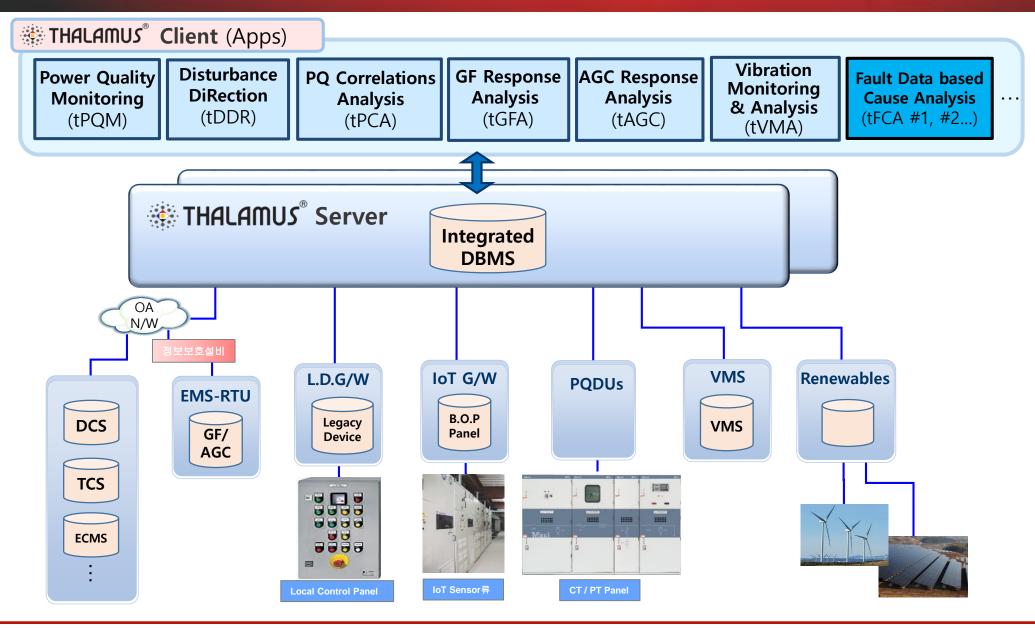
1. iPMA Overview

Big Data Platform based integrated Monitoring & Analysis System for Power Plant

- ✓ Building integrated DB by aggregating data from TCS/DCS/ECMS/VMS etc.
- ✓ In-house Power Quality Monitoring, Data Gathering & Analysis
 - → Fault Cause Analysis by analyzing Event/Fault Correlations
 - → Disturbance Direction Analysis
 - → Taking Proactive Measures by identifying signs of abnormalities in advance
- ✓ **GF / AGC Response History Analysis**
- ✓ Facility Vibration Monitoring & Cause Analysis
- ✓ Building Integrated DB & analyzing Correlations for Renewable Energies (Wind, PV, etc.)



2. iPMS Configuration



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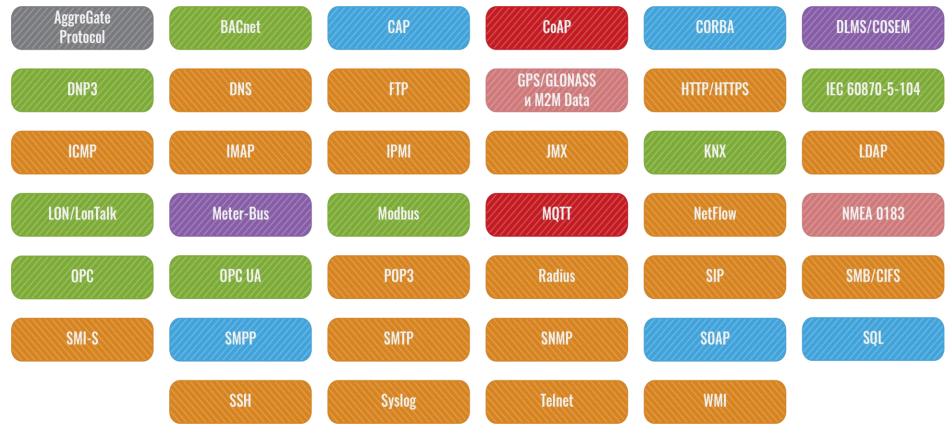
3. Platform : THALAMUS main feature (1)

- ✓ Software Platform «brick set»
- ✓ Cross Platform & Cross Database Architecture
- ✓ Device and data source connectivity
 - Multiprotocol vendor-agnostic
 - Device Drivers, DDK, Agents
- ✓ Unified Data Model
 - Every Device and System Objects are linked using common interface
- ✓ Development and Integration

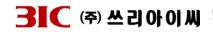
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* THALAMUS Device Drivers (examples of supported protocols)



and more…





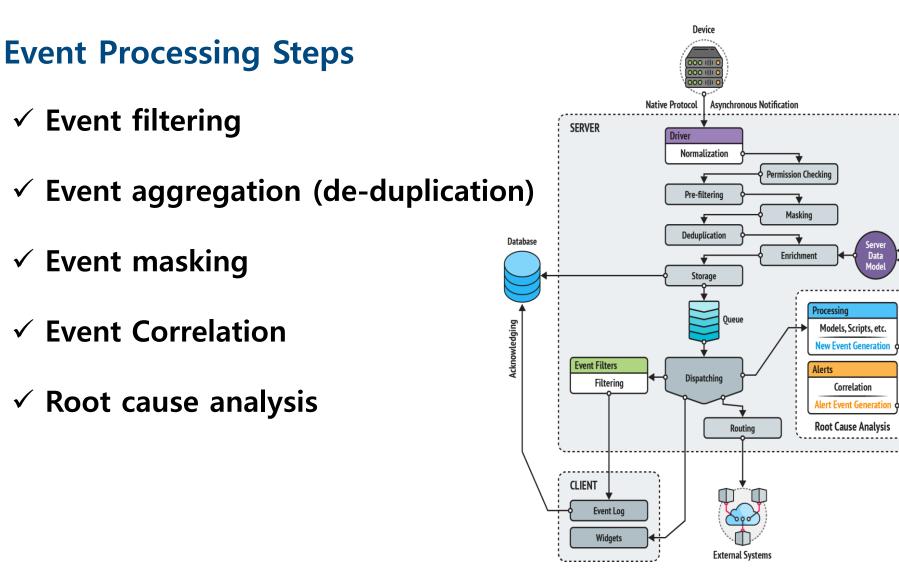
✓ System Architecture

- Modular & Scalable
- Secure HA (High Availability) via Failover Clustering
- Support Distributed Architecture
 - → Enable Load Balancing & Multi-tier Deployment

✓ Performance

- Support 100k devices and 5~10 million metrics per Server
- Update 10 billion events/values per day
- Store 100k~500k events per Server/sec
- Unlimted Scalability via Muti-tier Distributed Architecture

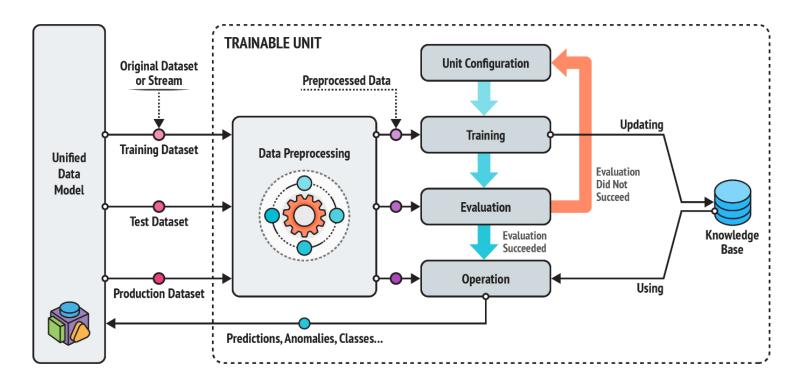




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* THALAMUS Machine Learning (ML)

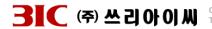


- Supervised Training-based
- **Dozens of algorithms built-in :** linear / logic regressions, decision trees, neural networks, SVM, naive Bayes classifier, etc.
- → Prediction, Classification, Anomaly Detection



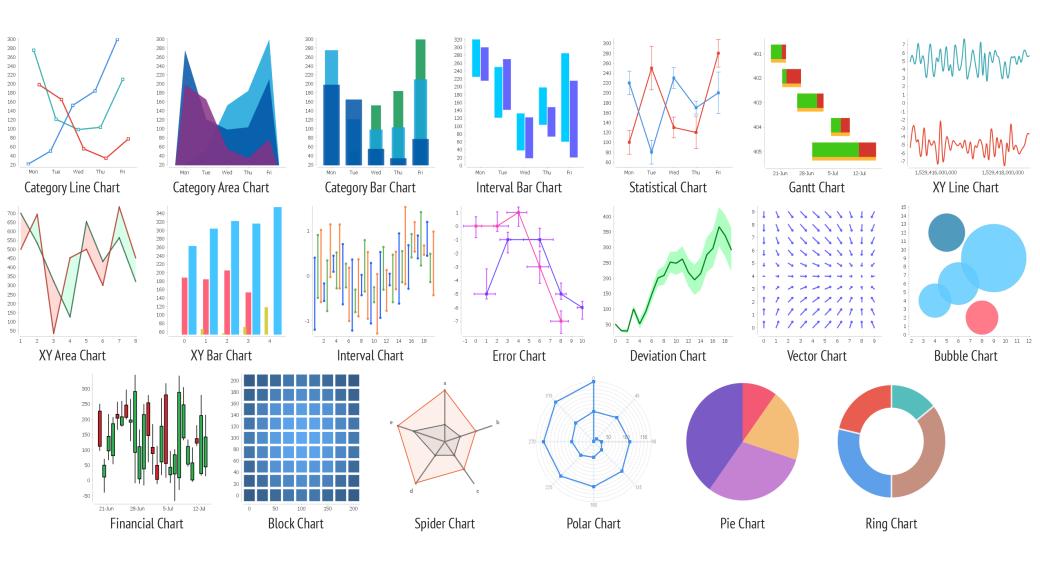
3. Platform : Data Visualization (Widgets & Dashboards)

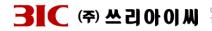






3. Platform : Data Visualization (Chart / Diagram)







4. Application : Screen (example)



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4. Application : 1 Power Quality Status Monitoring (tPQM)

Major Features

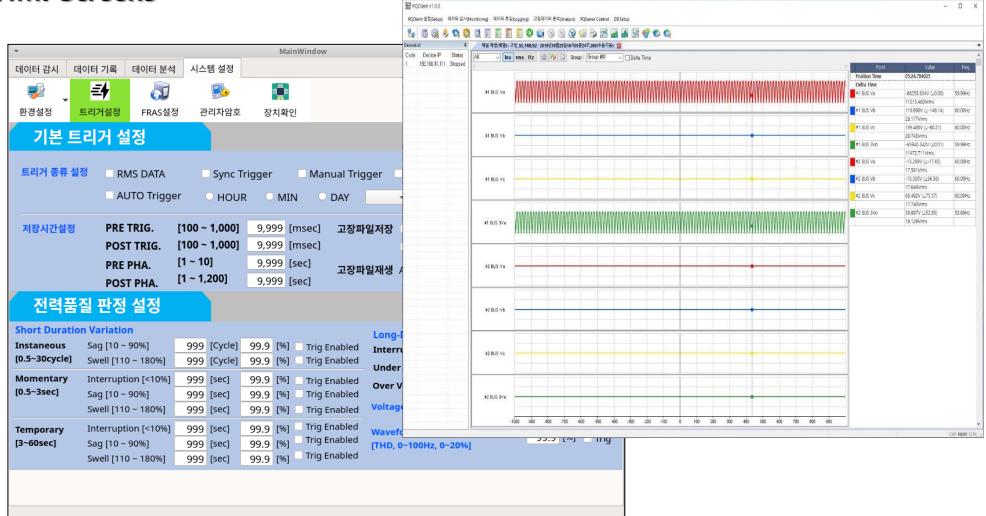
- ✓ Detect Power Quality across Power Generation System & Points of Interconnection w/ Transmission Systems
 - → Monitor & Analyze Power Quality Status in & out of Power Plant
- ✓ Gather Data via PQDU which supports 256 sampling/cycle (15,360 Hz)
 - → Provide accurate PQ status
 - → Detect real-time Harmonics
- ✓ Measure & Monitor PQ over Exciters and Control Power within Power Plant
 - → Identify Power Quality Degradation factors in the Power Plant



4. Application : 1 Power Quality Status Monitoring (tPQM)

HMI Screens

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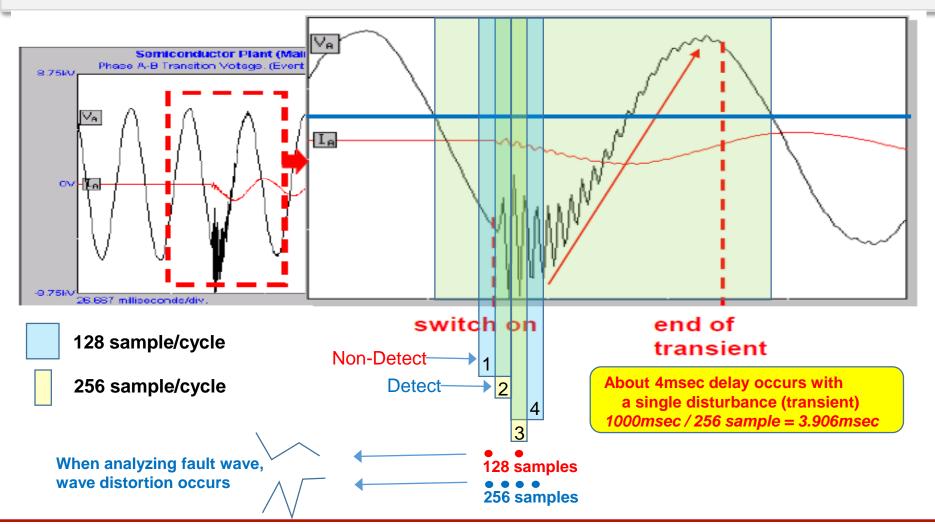


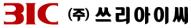


* PQDU (Power Quality Detection Unit)

✓ Higher speed 256 sampling over 128 sampling

→ Accurate Triggering & Analysis

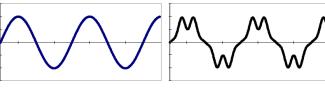




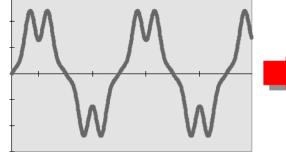


* Real-time Harmonics Detection Algorithm Applied

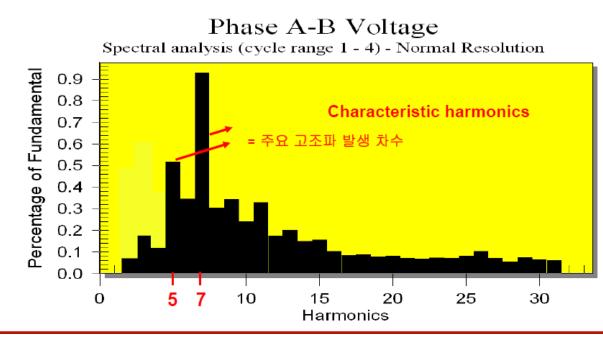
* Harmonics



- Current sine wave - Linear Load
- Distorted Current



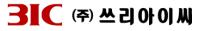
- Distorted Current



Analyze as individual harmonics

- Large 1st Harmonics
- Small 5th Harmonics
- Smaller 7th Harmonics

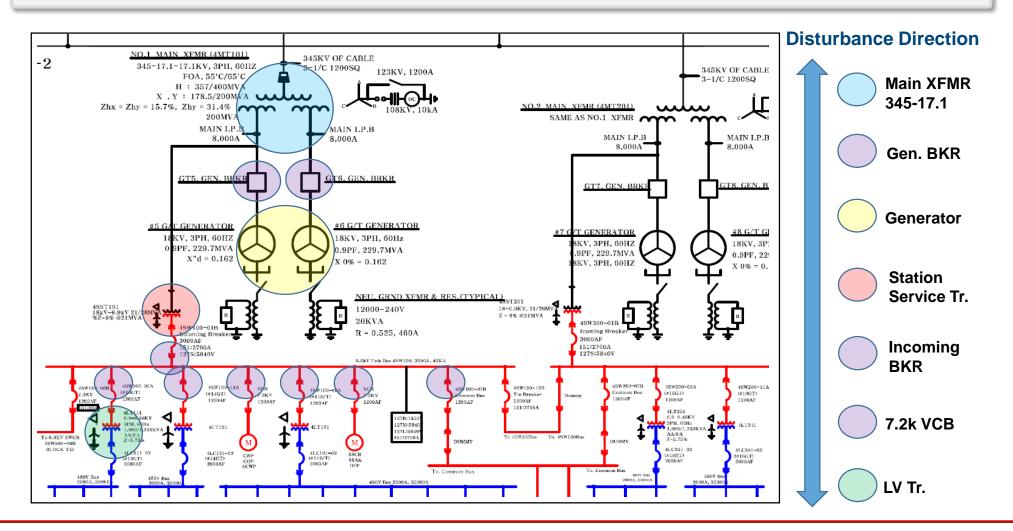
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4. Application : ② Disturbance Direction (tDDR)

 ✓ Show Disturbance Direction on SLD (downstream or upstream) when trouble occurs due to disturbance → Point of trouble, Cause and Responsibility can be Identified

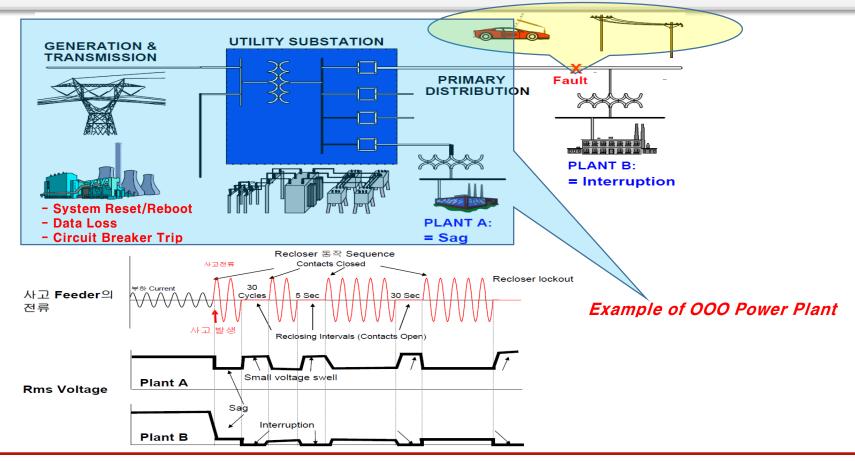


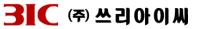
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4. Application : ③ Power Quality Correlations Analysis (tPCA)

- ✓ Data Pattern Analysis when fault occurs over Transmission/Distribution System
 - → Correlations Analysis between ECMS Data (CB Trip, Relay Trip) & PQDU Data
- ✓ PQDU Data Trend Analysis → Analyze impact of the disturbance onto Gen. System in Power Plant
- ✓ Fault Prediction with Correlations Analysis and Threshold Value Setting







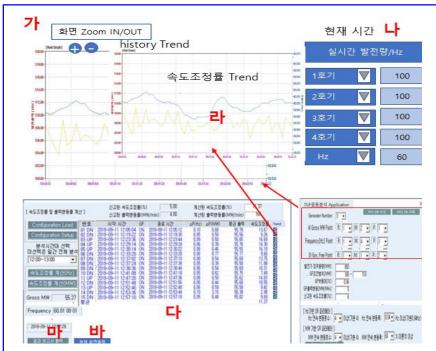
4. Application : ④ GF Response Analysis (tGFA)

- ✓ Apply GF response analysis algorithm which is same as that is used by KPX
- ✓ Calculate GF Droop Rate of the Turbine being operated
- ✓ Provide comparison/analysis report between data submitted to KPX and value calculated



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< Trend Chart on GF Droop Rate >



< Condition Setting for Trend Chart >

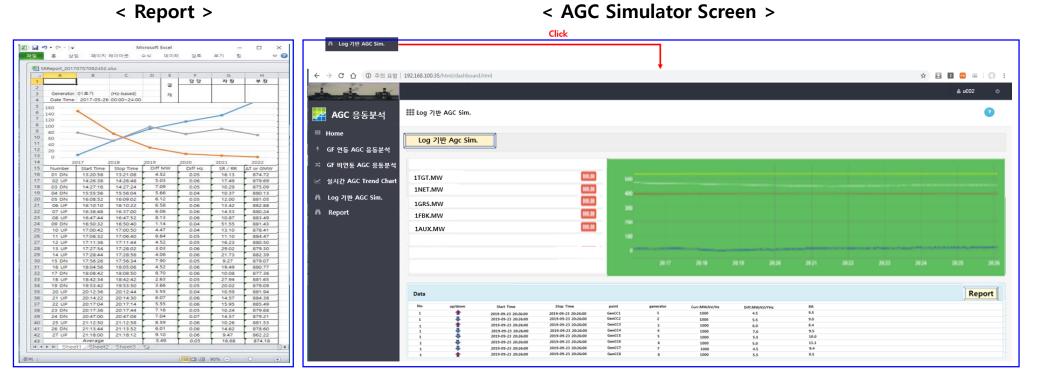


4. Application : **5** AGC Response Analysis (tAGC)

- ✓ Apply AGC response analysis algorithm which is same as that is used by KPX
- ✓ Calculate AGC Ramp Up/Down Rate of the Turbine being operated

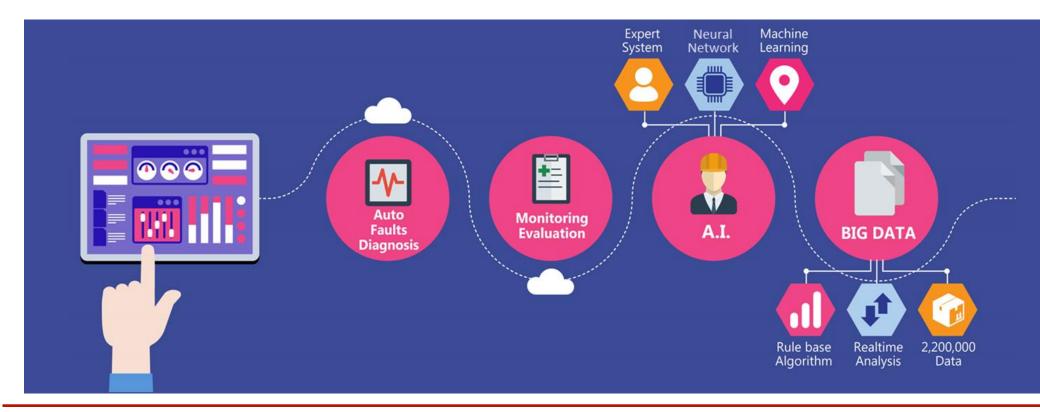
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✓ Provide comparison/analysis report between data submitted to KPX and value calculated





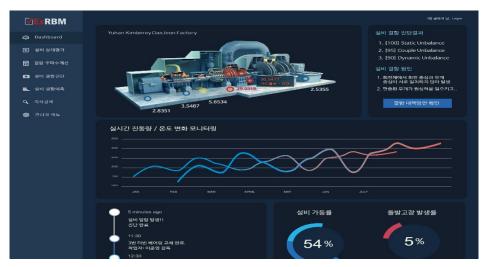
- ✓ Optimal Management Solution enabling Preventive Maintenance of Facilities
- ✓ Apply A.I. based on Big Data collected from 640 on-site facilities (Fault Analysis, Pattern Data...)
- ✓ Enable locating early-stage fault(s) of facilities w/o experts
- ✓ Easy system implementation by interfacing w/ legacy systems



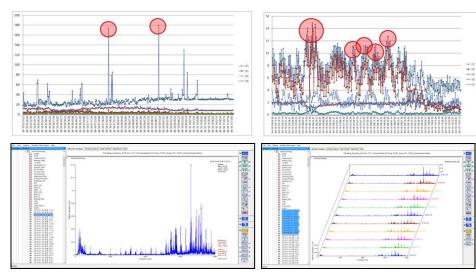


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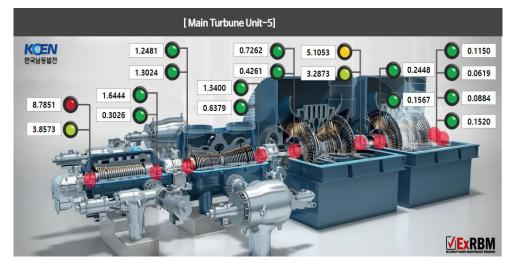
4. Application : <a>(tVMA)



Prediction Maintenance System for Power Plant



Actual Data & FFT analyze



Real Time Monitoring for Main Turbine

[Recycle Gas Compressor]								
[C 1301 A]	[C 1301 B]	# Faults Diagnostic results						
Parts		Machine	chine Loop Reactor Circulation Pump P1201		Fault diagnosis result			
MEXRBM	MExRBM	Diagnostic		[2070] Bearing Faults (BPFI) (BPFO)	(BSF) Search			
	[Loop Reactor Circulation Pump]		2					
1 2361 0 1362 0 1362 0 1362 0 1362 0 3326 0 3326 0 100 0 100 00	€ 2748	Root Causes	3	1. Worn by excessive load of 2. Improper lubrication or of 3. Improper bearing Select 4. Improper installation or j 5. Bearing defects due to e	bil selection on poor preload			
			ice ation	 Proper selection and installation of bearings Reduce overload and operate at rated speed and constant speed. Prevention of water or foreign matter in advance Remove axis voltage and shaft current Immediate replacement of faulty bearings 				

Faults Diagnostic Results : Bearing Faults

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